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A PRO LIKE YOU

DUCATO

GOODS TRANSPORT



A NEW GENERATION AT WORK

THE TECHNOLOGY OF A NEW GENERATION

The world of work has changed. Efficiency, technology, reliability and robustness are fundamental, but no less essential are flexibility, comfort and style. That's why **Ducato Goods Transport** is here, the ideal vehicle for work which is constantly evolving.

It's easy to handle, safe and ready to assist you in every challenge, always adapting to your needs. With Ducato goods transport, the new generation of business is already at work.



THE STYLE OF A NEW GENERATION

THE EFFICIENCY OF A NEW GENERATION

THE EFFICIENCY OF A NEW GENERATION



At work, today as never before, it's essential to cut costs and maximise results, without sacrificing quality. **Ducato** and **Ducato Maxi** guarantee performance,

flexibility, high capacity, efficiency and some of the lowest running costs on the market.

Ducato Goods Transport is designed to adapt to all types of work, simply and efficiently. Its versatility is at the top of the category, in part thanks to the utmost efficiency of its load compartment, with doors that open at full height up to 270° and the lowered load platform (for moving nimbly from one stage of your work to another). What's more, Ducato, a vast range

of engine versions, all designed to bring the maximum benefit to your business. Ducato Maxi are at your side in countless combinations, for any type of transport.

NEW EURO 6 ENGINES

- 130 MultiJet₂
- 150 MultiJet₂
- 150 EcoJet
- 180 MultiJet₂ Power

LOAD

- GVW from 2,8 to 4.25 t.
- Capacity from 1000 to 2200 kg
- Load volume from 8 to 17 m³

RANGE

- Light
- Maxi



CREW CAB



Van

Van
Crew cab

Wheelbase
mm

3000



GVW: 3000, 3300, 3500 kg
Maxi 3500, 4005 kg
Capacity: from 955 to 1655 kg
Maxi from 1575 to 2060 kg
Load volume: 8 and 9.5 m³

3450



PGVW: 3000, 3300, 3500 kg
Maxi 3500, 4005 kg
Capacity: from 1050 to 1590 kg
Maxi from 1150 to 1995 kg
Load volume: 10 and 11.5 m³

4035



GVW: 3300, 3500 kg
Maxi 3500, 4005, 4250 kg
Capacity: from 1115 to 1540 kg
Maxi from 1075 to 2190 kg
Load volume: 13 and 15 m³



GVW: **Maxi 3500 kg**
Capacity: from 1299 to 1324 kg
Load volume: 10.5 m³

4035 XL



GVW: 3500 kg
Maxi 3500, 4005, 4250 kg
Capacity: from 1065 to 1495 kg
Maxi from 1385 to 2145 kg
Load volume: 15 and 17 m³



The rear row in the Crew Cab Van version offers four comfortable seats with three-anchor-point seat belts and a generous compartment under the cushions for storing objects of all kinds.

RANGE

Ducato Goods Transport is available in various configurations with gross vehicle weight from 2600 kg to 3500 kg, whereas there are 3 configurations for the Ducato Maxi (from 3500 kg to 4250 kg). With

4 different wheelbases, 5 lengths, 3 heights and capacities from 1000 kg to 2200 kg. The Ducato range covers and meets all transport needs. In addition the range is enhanced with **Crew Cab Van**.



Thanks to a wealth of measures, the capacity and practicality are at the top of their category. The rear doors are designed to exploit every available square inch for the load, opening up to 270°, while the side doors open easily, meaning europallets can also be loaded. Inside, a range of trim version solutions guarantee top-of-the-range versatility. The load

compartment offers unrivalled space. Thanks to the optimised distance between the wheel arches, it offers a wide, regular structure, also conceived for fitting with shelves, platforms or partitions, applied with great ease and safety. The load compartment is provided with hooks for retaining goods.



Load compartment dimensions (in mm)		Wheelbase 3000	Wheelbase 3450	Wheelbase 4035	Wheelbase 4035 XL
A = load compartment height		1662 / 1932	1662 / 1932	1932 / 2172	1932 / 2172
B = width		1870	1870	1870	1870
C = lenght		2670	3120	3705	4070
D = width between wheel arches		1422	1422	1422	1422
E = load threshold height when unladen		535 / 550	535 / 550	535 / 550	535 / 550
Rear door	width	1562	1562	1562	1562
	height	1520 / 1790	1520 / 1790	1790 / 2030	1790 / 2030
Side door	width	1075	1250	1250	1250
	height	1485	1485 / 1755	1755	1755
Load volume (in m³)		8 and 9,5	10 and 11.5	13 and 15	15 and 17





SINGLE CAB

CREW CAB



The load platform is lined with robust marine plywood.



The rear board has a folding step to facilitate loading/unloading operations.

The truck version has been designed to meet every situation rapidly and efficiently, without neglecting comfort and safety. **Ducato Truck** comes in various single-cab and crew-cab versions, even more practical and comfortable, with a box designed and produced directly by Fiat to maximise the results: load surface from 4.9 to 8.5 m², practical side

boards, non-slip surface and lots of capacity combinations. From today, there is also a special version with steel side panels for applications that require maximum strength. It is available with wheelbases from 3000 mm to 4035 mm and payloads from 1065 to 2120 kg.

From today, the **tipper Truck** version extends its offering even further with both one-way and three-way tipper flatbeds. It is available with 4 wheelbases with single cab, crew cab and single cab with small tool box positioned between the cab and the flatbed. The useful load surface ranges from 5.1 to 6.8 m² and the flatbed is made of steel. Lastly, a practical toolbox positioned below the flatbed makes it easy to carry small tools safely.



New 1-way tipper version.

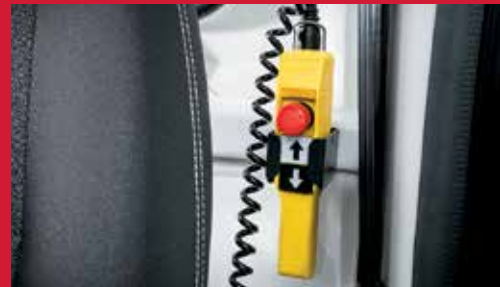


Passo mm	Chassis**	Chassis Crew Cab	Chassis Tipper version 1-way/3-way*
3450	 Maxi from 3500 to 3920 kg Maxi from 1445 to 2025 kg Load surface: 6,6 m²		 Maxi from 3500 to 3920 kg Maxi from 1047 to 1562 kg Load surface: 6,3 m²
3800	 Maxi from 3500 to 4005 kg Maxi from 1410 to 2075 kg Load surface: 7,3 m²		 Maxi from 3500 to 4005 kg Maxi from 1012 to 1612 kg Load surface: 6,8 m²
4035	 Maxi from 3500 to 4005 kg Maxi from 1390 to 2055 kg Load surface: 7,8 m²	 Maxi from 3500 to 3920 kg Maxi from 1235 to 1815 kg Load surface: 5,9 m²	 Maxi from 3500 to 4005 kg Maxi from 762 to 1362 kg Load surface: 5,6 m²
4035XL	 Maxi from 3500 to 3970 kg Maxi from 1355 to 1985 kg Load surface: 8,5 m²		

* On one-way tipper versions, capacity is increased by 70 kg with respect to three-way tipper versions.
** For truck version with steel flat bed and sides, payload is reduced by 135 kg with respect to the values shown for the version with aluminium flat bed and sides.



3-way tipper version.



The rear access door in the Combi version.



Tool compartment. (Optional)

ENGINES

The Ducato now comes with a new range of engines that meet the stringent Euro 6 anti-pollution standards and suit every type of job, while delivering excellent performance and low fuel consumption. All the diesel engines are equipped with sophisticated, second-generation **MultiJet₂** technology and a **Gear Shift Indicator**, which prompts you to change gear at the optimum moment for maximum fuel efficiency.

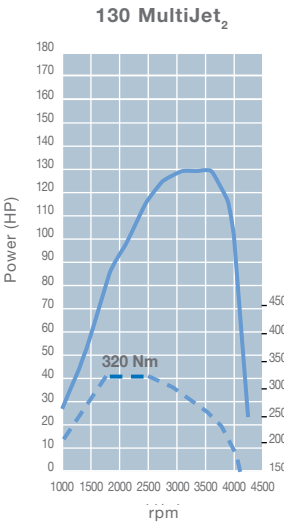
Ducato exclusively fits 6-speed manual gearboxes, with specific gear ratios for the Maxi range. The **Comfort-Matic** 6-speed robotised transmission has two modes of use (sequential and automatic) to adapt to all driving styles and is available on demand on **130, 150 and 180 MultiJet₂** engines. The UP button enhances gear shifts with the vehicle at full load or uphill by automatically recognising the optimum engine speed.



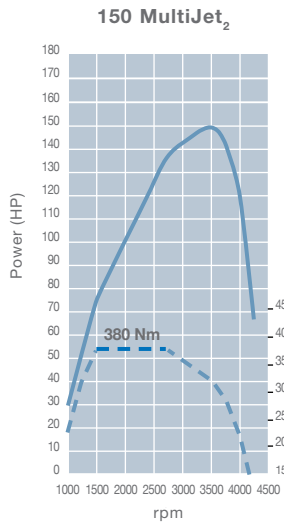
MULTIJET₂ ENGINES



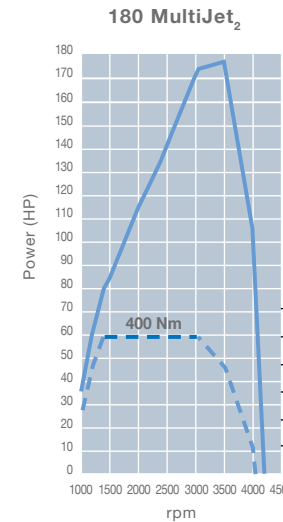
130 MultiJet₂
Displacement cc: 2287
Type: diesel, 4 cylinders in line.
direct injection MultiJet₂ Common Rail.
Turbocharger
and intercooler
Timing: toothed belt drive.
Twin overhead camshafts.
Max. power: 130 HP (96 kW)
At rpm: 3600
Max. torque: 320 Nm
At rpm: 1.800 – 2.500
Emissions level: Euro 6



150 MultiJet₂
Displacement cc: 2287
Type: diesel, 4 cylinders in line.
Common Rail MultiJet₂ direct injection.
Turbocharger fixed geometry
and intercooler
Timing: toothed belt drive.
Twin overhead camshafts.
Max. power: 150 HP (110 kW)
At rpm: 3600
Max. torque: 380 Nm
At rpm: 1.500 – 2.700
Emissions level: Euro 6



180 MultiJet₂
Displacement cc: 2287
Type: diesel, 4 cylinders in line.
Common Rail MultiJet₂ direct injection.
Turbocharger fixed geometry
and intercooler
Timing: toothed belt drive.
Twin overhead camshafts.
Max. power: 177 HP (130 kW)
At rpm: 3500
Max. torque: 400 Nm
At rpm: 1.500 – 3.000
Emissions level: Euro 6



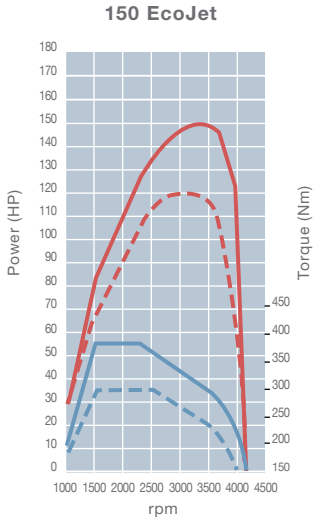
--- Torque
— Power

ECOJET

A new EcoJet version of Ducato, which is setting the standard in emissions and fuel economy, is now available too. This version is equipped with a high-tech package including Start&Stop, Smart Alternator, electro-hydraulic power steering and an ECO function, which you can switch on at the touch of a button on the dashboard. The ECO function varies the power and torque delivery and helps make substantial fuel savings.

ECOjet

150 ECOJET
Displacement cc: 2287
Type: diesel with 4 in-line cylinders.
Common Rail MultiJet₂ direct injection.
Variable geometry turbocharger and intercooler
Timing: Controlled by toothed belt.
Double overhead camshaft.
Max. power: 150 HP (110 kW)
At rpm: 3600
Max. torque: 380 Nm
At rpm: 1.500 to 2.700
Ecological level: Euro 6



The solid lines indicate torque and power delivery in standard conditions
The dashed lines indicate torque and power delivery with the ECO button pressed.

ANTI-UV PAINT

REINFORCED BODY

STYLE AND
FUNCTIONALITY

MORE COMFORTABLE
PEDAL UNIT

OPTIMISED
CLUTCH

OPTIMISED SUSPENSION

BOOSTED BRAKING
SYSTEM

STRENGTHENED MOVING PARTS

QUALITY

Thanks to thirty years' experience in the field and more than 10.5 million kilometres of experimental testing carried out on the latest generation, the Ducato takes quality, robustness and reliability to a new level. The design and build interventions concerned all the main sections of the vehicle: **The body and moving parts** have been improved in terms of robustness, durability and reliability. The suspension has been perfected to minimise noise over time. The **braking systems** have been developed and boosted to increase performance and durability, reducing noise at the same time. Thanks to a new pedal unit, comfort has been improved further, decreasing the effort required from the driver.

The **life of the clutch** has been optimised to withstand even heavy-duty usage. The electrical system significantly increases the life of the bulbs and takes care of the devices connected to it thanks to pulsewidthmodulation technology. The **new style**

conveys robustness and reliability at first glance. It was conceived to maximise the key performance for a commercial vehicle, with particular attention to serviceability. The innovative headlights positioned on sliding guides make replacing bulbs simpler, and the new panel under the windscreen protects the engine compartment from the environment. The **attention to detail** also concerned a new, **exclusive white paint** which effectively resists UV rays, preserving quality and uniformity over the years. In addition the Solex windscreen, available on request, reflects infrared light, reducing radiation and the temperature inside the cab for improved occupant comfort. These important improvements, in addition to the other characteristics and new features of the vehicle, mean that heads up the category also in terms of Running Costs and Residual Value, making it still more efficient and competitive.

THE TECHNOLOGY OF A NEW GENERATION



Being able to interact simply and effectively with your tools at all times: with Ducato, you can, thanks to its countless technological innovations that can be

managed from the driver's seat, which improve safety, increase comfort, optimise driving performance and feature state-of-the-art infotainment.



RADIO BLUETOOTH®

RADIO UCONNECT NAV™

MULTIMEDIA

It's essential for every worker to have simple and effective access to their instruments. All infotainment devices and safety and driving assistance systems can be accessed easily from the driver's seat. All the radios are equipped with the **Bluetooth® system** for hands-free calls plus, on request, a DAB receiver (Digital Audio Broadcasting). The **Uconnect™ Radio**, with CD player and steering wheel controls, is equipped with a 5" colour touchscreen from which it is possible to manage radio stations, phone calls and SMSs as well as display the images

from the rear camera. The interface with voice recognition further facilitates the management of phone calls and reading of SMSs and the possibility of Bluetooth® audio streaming enables wireless sharing of music. The **Uconnect™ Radio** is also available with built-in satellite navigator and Tom Tom software complete with TMC receiver for traffic information, IQ Routes to identify the quickest route to the destination, and database of fixed speed cameras (in countries where provided).

An **Aux** input and a **USB** port are available near the cup holder for recharging and connecting various personal devices. In addition, a further USB port can be requested for recharging next to the 12 V socket on the dashboard. In place of the cup holder, customers can request a spacious storage

The USB and AUX ports are in the central unit on the dashboard.



compartment which can accommodate a laptop up to 15" in size. The multifunction support is a new feature exclusive to Ducato. Its unique, functional design allows it to hold any smartphone or tablet (up to 10").

Thanks to its unique design, the **multifunction support** can hold tablets or smartphones with a display of up to 10", as well as pads of notepaper of varying sizes. It's like having your office with you all the time.



BACK UP CAMERA

A camera is available on Ducato to frame the area behind the vehicle and show the image on the display of the Uconnect radio on the dashboard. The camera is switched on when reverse is engaged to help safe manoeuvring. It can also be used to monitor loading and unloading operations directly from the cab because it is switched on automatically when the rear door are opened.



MULTIFUNCTIONAL SUPPORT

A USB port can be requested in place of the cigar lighter, to facilitate connection and recharging of devices on the support.



THE SAFETY OF A NEW GENERATION



Ducato means always driving with maximum safety and performance. It's equipped with all the most advanced control and safety technology.

TRACTION+

Traction+ is the innovative traction control system that improves the vehicle's traction on the most challenging surfaces with poor grip. Under conditions of low grip from any drive wheel, the control unit detects slipping and brakes it, transmitting the drive torque on the wheel with brakes, grip on the ground. In this way, the vehicle's performance is more comfortable, ensuring the best stability and handling.



HILL DESCENT CONTROL

This allows you to tackle downhill driving with a slope of up to 50% without operating the brake or accelerator pedals, so you can concentrate on the driving alone.



LANE DEPARTURE WARNING SYSTEM (LDWS)

The Lane Departure Warning System can determine whether the van is changing lane, even in low-visibility weather conditions. In the event of danger, an acoustic and visual signal alerts the driver of the potential impending threat.



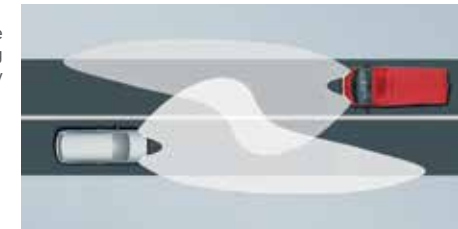
TRAFFIC SIGNS RECOGNITION (TSR)

Using the on-board camera, TSR assists the driver by recognising speed limit and overtaking signs and reproducing them on the on-board display so as to advise the driver.



HIGH BEAM RECOGNITION

This manages the activation and deactivation of the main beam headlights, increasing visibility and reducing the risk of dazzling when driving at night, automatically recognising vehicles driving in the opposite direction.



RAIN AND DUSK SENSOR

The Rain Sensor, in accordance with the intensity of the rain, activates the wipers and regulates their speed. The Dusk Sensor automatically activates the dipped beam headlights when the outside light is insufficient.



CRUISE CONTROL E SPEED LIMITER

Cruise Control allows you to set the cruising speed and keep it constant. The Speed Limiter allows you to set the maximum speed that the vehicle can reach, increasing safety and reducing the risk of violations. When the accelerator pedal is fully depressed, the driver can exceed the limit set for specific overtaking manoeuvres.



TIRE PRESSURE MONITORING SYSTEM (TPMS)

This monitors the pressure of the tyres constantly, indicating any loss in pressure directly on the on-board display.



ELECTRONIC STABILITY CONTROL (ESC)

Il sistema interviene in situazioni di emergenza, come ad esempio manovre di scarto improvvise per evitare un ostacolo. Effettua il monitoraggio di parametri quali l'accelerazione laterale, la velocità, l'aderenza a terra e l'angolo del volante. Elabora i dati e, se necessario, interviene sulla coppia motrice e sull'impianto frenante per riportare il veicolo in condizioni di perfetta stabilità.



ROLL OVER MITIGATION

Un nuovo supporto all'ESC, nelle manovre ad alta velocità, per prevenire situazioni in cui il rischio di ribaltamento è superiore, e per ridurre il rollio nelle manovre a bassa velocità.



HILL HOLDER

Nelle partenze in salita il dispositivo frena il veicolo, impedendone l'arretramento senza utilizzare il freno a mano. Il rilascio del freno è automatico.



LOAD ADAPTIVE CONTROL

The system integrated into the ESC identifies the vehicle's load conditions during travel, notably the weight and the centre of gravity. Depending on these parameters, it intervenes by calculating and communicating new calibrations and intervention thresholds to the ABS, ASR, ESC and Roll Over Mitigation functions so that these are always as effective as possible.

THE STYLE OF A NEW GENERATION

Ducato is “city-proof”. It features an innovative look with sleek lines and dynamic, robust character, where style meets functionality in a striking design. It only takes a glance at the bumpers, the grille, the headlights, the skid plate and the handles in body

colour to see that style is of the essence on the Ducato. Indeed, each of these elements can be customised to create a vehicle tailor-made for very need: because it’s the little details that make all the difference.



HEADLIGHTS WITH LED DRLS

FRONT IN 4 SECTIONS

SKID PLATE



The LED DRL headlights (on request) are located in an area protected from impacts and guarantee 40% more light efficiency. They are available with a black or white frame to match the grille.



The new bumper comprises three components that can be removed individually, in addition to the grille, permitting rapid, cost-effective maintenance. Its shape ensures the utmost protection. The grille is available in metallic grey or piano black with hot stamping.



The front overhang is minimal and the bumper is compact, protective and highly efficient, as demonstrated by the crash tests for the category (best in class).

Some possible combinations.





↑ TECHNO DASHBOARD

Ducato's dashboard has been developed to make all controls and indicators immediately available. Two trim levels, **Classic** and **Techno**, a perfect match for the style and refinement of the interior and its fabrics, bringing together comfort and customisation.

← CLASSIC DASHBOARD



Finally, the refrigerated compartment keeps food and drinks cool when the air conditioning is in operation.

The dashboard offers a host of storage compartments. The centre section includes cup and bottle holders (up to 75 cl), a mobile phone compartment and an open storage compartment.



The instrument panel is designed to ensure maximum legibility and visibility of all necessary information in all driving conditions.



Instrument panel with chrome trims.



Ease of operation, the interior comfort and greater visibility in the cockpit: choose the optional Ducato best suited to your needs.

Two-seater bench with folding table. The front passengers can be accommodated on a single seat or, thanks to the spacious cab, a two-seater bench, with a central backrest section that can turn into a practical table. Both configurations offer 3-point seat belts and individual headrests.



Tachograph. The “Continental VDO Automotive – DTCO 1381” tachograph is available on request or as standard depending on the version.



Sprung seats. A system of springs and shock absorbers damps the movements of the body, making the seat particularly comfortable even on uneven surfaces. Damping can be adjusted on the basis of the driver’s weight (from 40 kg to 130 kg).



Heated seats. The front seats can be heated by pressing the dedicated button to ensure maximum comfort even in the coldest climates and optimal battery use.



Seat casing. The casings conceal the seat supports and the storage compartments below the front seats.



The **Comfort-Matic robotised gearbox** offers maximum comfort when driving, especially in cities, fuel economy and reduction in emissions. There are two possible operating methods: sequential or completely automatic for choosing your favourite driving style.



Automatic climate control system. All versions of Ducato can be equipped with automatic climate control. The display, in the dashboard central console, provides all the information necessary and automatically controls the cab temperature, air flow and distribution, the activation of the compressor and air recirculation, based on the selected temperature and environmental conditions. This way, the temperature of the vehicle is maintained at a constant level even in the event of abrupt variations in the outside temperature.



Webasto. Thanks to the programmable Thermo Top “C” Webasto heater, it is possible to heat the vehicle up to 24 hours before setting off. It can also operate instantaneously, heating the cab and engine and defrosting the windows. The system is also completely independent of the engine. The Webasto is also available in an automatic version without timer.

Reflecting windscreen. Available on request is a windscreen with a double layer of Solex glass, containing metal oxides, which notably reduces the passage of UV rays into the cab, improving interior comfort. It also permits a reduction in consumption on sunny days, limiting the use of the climate control compressor.



Floor protection. On request, the floor of the load compartment can be lined with plywood provided with hooks for retaining goods.



Load compartment wall protections. The walls of the compartment too can be lined with plastic protective panels. On request, panels are available up to mid-height or up to full roof height.

Rear opening to 270°. Maximum practicality in loading and unloading is guaranteed by the doors with 270° opening, which optimise the space occupied by the vehicle, even in limited working areas. With these hinges, the movement of the doors can be locked in three different positions.



Partitions. The load compartment and cab can be separated by 2 panel partitions. Also available is a robust metal structure that protects the driver from the intrusion of transported material in the event of sharp braking.



Removable roof light. The load compartment can be illuminated by a practical roof light which, when required, can be removed and act as a portable torch. Once returned to its housing, the torch will recharge automatically.

Step. To facilitate access to Ducato's load compartment, two retractable steps are available, one at the back and one at the side with automatic operation. Both are lined with non-slip aluminium and can support up to 150 kg.



LED DRLs. The daytime running lights with LED technology make Ducato immediately recognisable. Additionally, LEDs provide significantly greater life than normal bulbs and reduce fuel consumption thanks to the limited electrical draw.



Headlight washers. Thanks to a high-pressure jet, Ducato's retractable headlight washers permit the entire surface of the headlights to be kept clean, increasing visibility and consequently safety when driving.



The **front fog lights**, which are optional, are installed in the lower part of the front bumper so as to guarantee maximum efficiency coupled with suitable protection.



Adjustable electric folding mirrors. The rearview mirrors with double parabolic lens on Ducato guarantee a panoramic rear view together with maximum practicality in use, since they can be adjusted and folded electrically from inside. Both parabolic lenses are independently adjustable so that they can adapt to all users



Parking sensors. The ultrasonic parking sensors are activated when reverse gear is engaged. An intermittent buzzer informs the driver of an approaching obstacle



Pneumatic suspension. The pneumatic suspension lets the vehicle's attitude when driving be maintained in all load conditions.



Suspension
Various **types** of rear suspension **are available**:
1 suspension with single leaf spring;
1 "comfort" type suspension with single leaf spring and anti-roll bar (opt 062);
1 suspension with double leaf spring (opt 077);
2 suspensions with double leaf spring, increased ground clearance and anti-roll bar (opt 4GM), also available with 2500 kg permitted rear axle load (opt 057);
1 self-levelling air suspension (opt 555), also available in air-comfort version for heavy duty conversions (opt 075)

Roof rack in aluminium.



Front and rear splash guards.

Fixed or extractable tow hooks are available for towing weights from 2500 to 3000 kg.

Loading roller to facilitate loading/unloading of goods on the vehicle roof.



Rounding off Ducato is a wide range of accessories, all of the highest quality and created by Mopar®, the reference brand for Parts & Service and Customer Care of Fiat Chrysler Automobiles.

There are approximately **80 accessories**, including devices and systems which will make your new vehicle even more efficient and functional for your business: accessories for all types of carriage, parking sensors, anti-theft systems, mats, seat

MOPAR® ACCESSORIES RANGE

covers and much more besides allow you to increase the value of your new commercial vehicle and your work.

Mopar® has also designed and produced a complete range of merchandising products characterised by great attention to materials, design and functionality including, for example, bags for leisure time, electric bicycles, barbecues etc.



More care for your car



Folding aluminium ladder.



Load blocks.

Rubber mats.



The **anti-turbulence deflectors** allow you to travel with the windows lowered, removing any turbulence in the passenger compartment.



Anti-theft wheel bolts for 15"-16" rims.



Tyre valve caps with Fiat logo.

INTERIOR TRIM



HUB CAPS AND RIMS



BODY COLOURS/INTERIOR TRIM COMBINATIONS

	Painted front bumper	Painted front handles	Vans Trucks 157 Grey Crêpe Fabric	Vans Single-cab Trucks 297 (Opt.728) Flocked Brown	Vans Trucks 266 (Opt.727) Grey Imitation Leather
Pastel colors					
199 Tiziano Red			■	■	■
455 Imperiale Blue			■	■	■
479 Line Blue			■	■	■
549 Ducato White	■	■	■	■	■
Metallic colors (opt. 210)					
453 Lago Blue	■		■	■	■
506 Golden White	■	■	■	■	■
611 Alluminio Grey	■	■	■	■	■
632 Black	■	■	■	■	■
691 Iron Grey	■	■	■	■	■

BODY COLOURS

PASTEL COLOURS



METALLIC COLOURS



The colours shown on these pages are purely indicative. Type-setting inks cannot reproduce body colours faithfully.